

Packaging

Work Order ID 152362

Friday, October 21, 2016 4:21:18 PM

152362

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Item ID: D3237-3-0980

Accept

N900040100Setup Start ***NS1***

Revision ID:

Item Name: Seal Filler - 98"

Stop ***NS2***

Start Date: 10/24/2016 Start Qty: 8.00

8

Cust Item ID:

Required Date: 10/25/2016 Req'd Qty: 8.00

8

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00

130DAS
21
9-89

OCT 31 2016

QC

Memo

0.13

Quality Control



Picklist Print

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Work Order ID: 152362

152362

Parent Item: D3237-3-0980

D3237-3-0980

Parent Item Name: Seal Filler - 98"

Start Date: 10/24/2016

Required Date: 10/25/2016

Start Qty: 8.00

Required Qty: 8.00

Comments: IPP REV:A 11.04.26 as per dwg rev.B DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3237-3		Manufactured	No			100	f	126.0203	8.1666	68.77137			

D3237-3

Seal Filler (Price Per Ft)

FF OCT 24 2016

Location

Loc Qty

Loc Code

ST421

126.0203042

123981

0.00001948

139234

9.57081048

139688

16.4494742

149172

100

42.982106 + 25.789264 FF

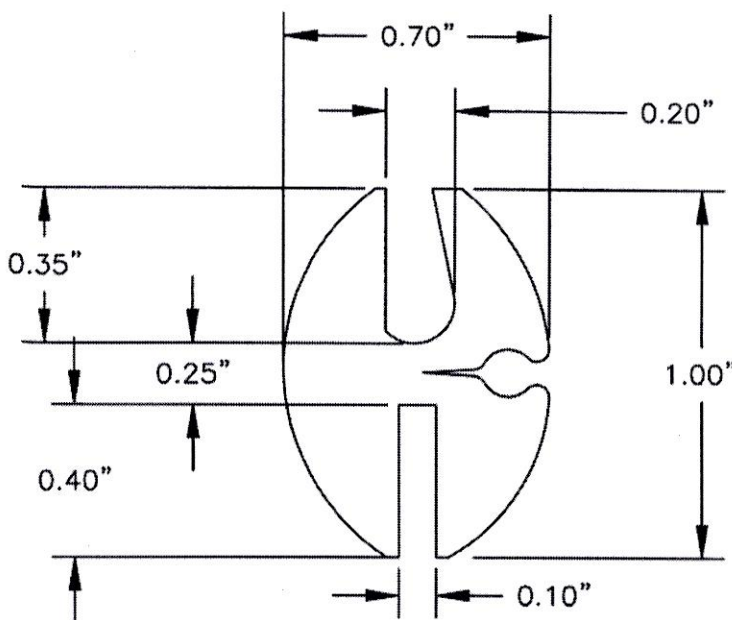
OCT 31 2016



DESIGN #	DRAWN BY #	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D3237	REV. B SHEET 1 OF 1
DATE 04.05.05		TITLE SEAL	SCALE NTS
A	04.01.22	NEW ISSUE	
B	04.05.05	REMOVE (REF) & ADD QSI 018	

RELEASED
04.05.12 #

SPECIFICATION CONTROL DRAWING

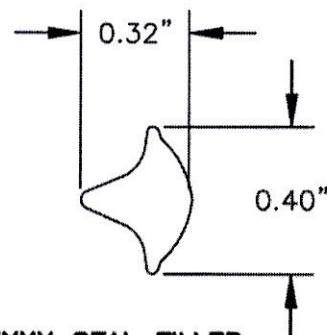


SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 152362
8m 16/10/21

D3237-1-XXXX SEAL RETAINER

WHERE 'XXXX' IS LENGTH IN TENTHS OF INCHES
EG. 98.0" LONG EQUALS D3237-1-0980

PURCHASE: MILL SUPPLY, INC. P/N R-1025
TOLERANCES PER DART QSI 018 UNLESS OTHERWISE
SPECIFIED



D3237-3-XXXX SEAL FILLER

WHERE 'XXXX' IS LENGTH IN TENTHS OF INCHES
EG. 98.0" LONG EQUALS D3237-3-0980

PURCHASE: MILL SUPPLY, INC. P/N R-1029
TOLERANCES PER DART QSI 018 UNLESS OTHERWISE
SPECIFIED

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